

# GMG

## 2 GUIDES SERIES



## MASTER MODEL

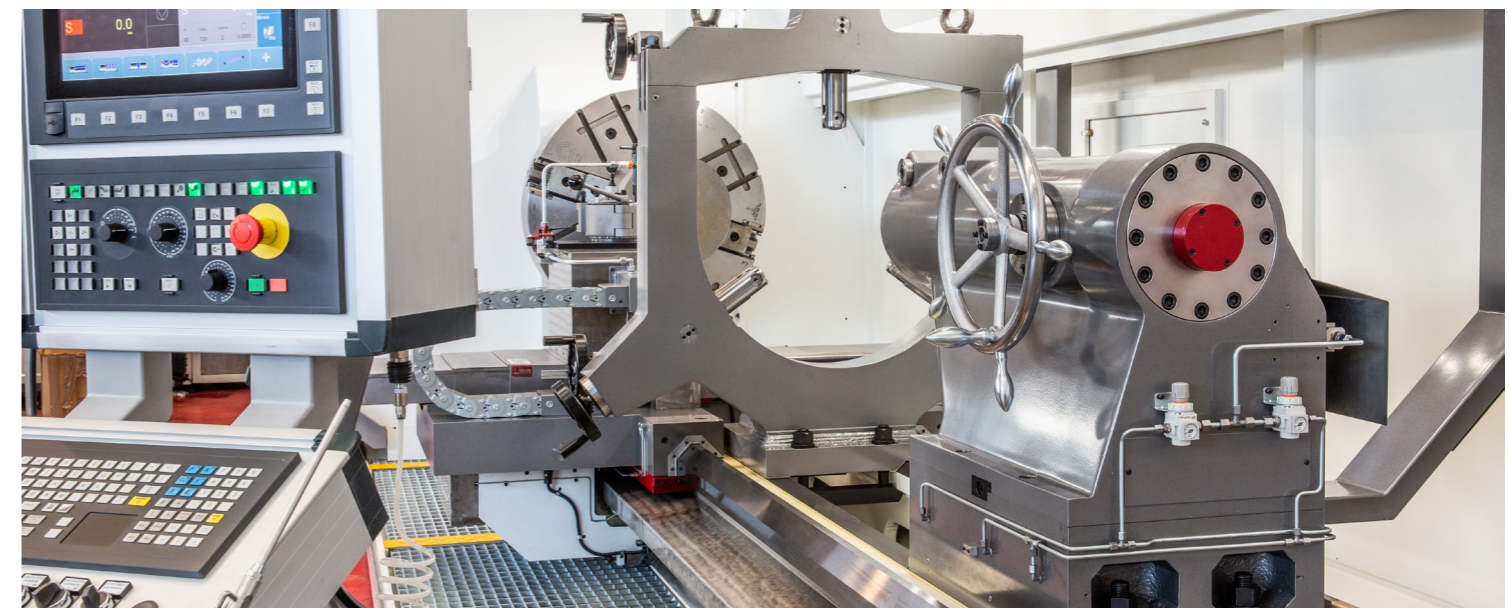
Parallel lathe with double prism on monolithic bed and third support rail

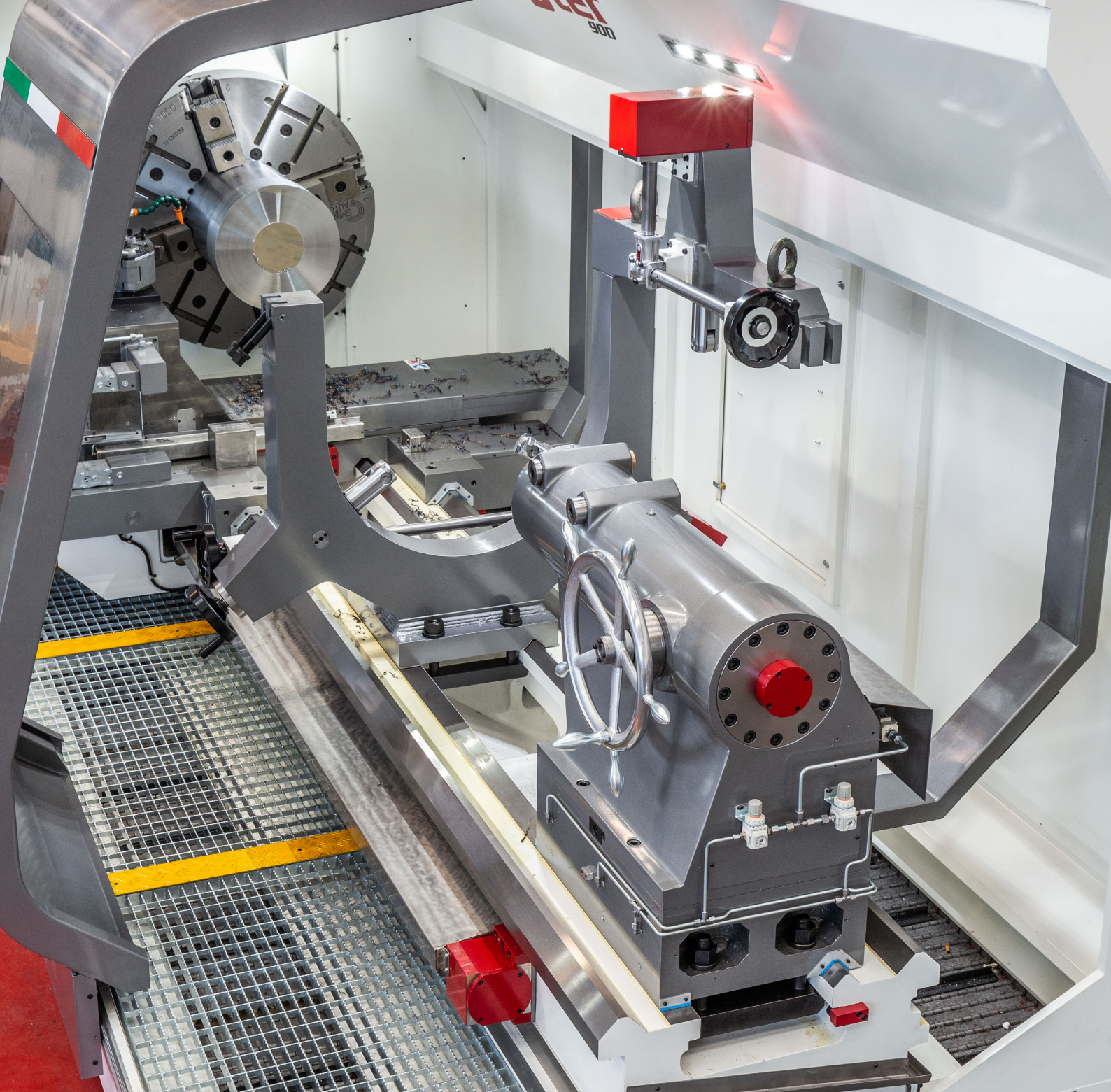
- CNC FAGOR series 8065 (or other one if required)
- Bed width 750 mm (monolithic)
- Double prism guides for sliding bed
- Linear scale X - axis
- Linear scale Z - axis
- Remote electronic handwheel
- Carriage advancement system by ball screw or racks with double motorgearpinion (optional)

- Third support rail
- Rear chip conveyor (front optional)
- Tailstock unit with pneumatic or automatic movement and hydraulic locking/unlocking (optional)
- Tailstock quill with manual or automatic feed and compensation for workpiece expansion by load cell and stress control (optional)

## TECHNICAL FEATURES

	MOD. MASTER 700	MOD. MASTER 900
CENTRES HEIGHT	550 mm	650 mm
SWING ON THE CARRIAGE	700 mm	900 mm
DISTANCE BETWEEN CENTRES	3000 - 16.000 mm	3000 - 16.000 mm
SWING OVER BED	1100 mm	1300 mm
LOADING CAPACITY BETWEEN CENTRES	10000 - 15000 KG	10000 - 15000 KG
HEAD SPINDLE NOSE	ASA 11 / 15	ASA 11 / 15
BAR CAPACITY	130 - 250	130 - 250
SPINDLE SPEED WITH 2 AUTOMATIC RANGE	0 - 1000	0 - 1000
TAILSTOCK BODY	AUTOMATICO	AUTOMATICO
TAILSTOCK QUILL DIAMETER	180 - 200 mm	180 - 200 mm
INTERNAL TAILSTOCK CONNECTION	C.M. 6	C.M. 6
EXTERNAL TAILSTOCK CONNECTION	A RICHIESTA tipo ASA	A RICHIESTA tipo ASA
TAILSTOCK QUILL STROKE	300 mm	300 mm
MAIN MOTOR POWER	28 (opz. 37)Kw in S1	28 (opz. 37)Kw in S1
MONOLITHIC BED WIDTH DOUBLE PRISM WITH 3RD SUPPORT RAIL	<b>750 mm</b>	<b>750 mm</b>





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